



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBH9925
Job Sheet 202170



Part No: RBH9925

Job Qty: ~~1~~ pcs
10 pcs. B-a

Part Name: Rigging Fixture



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBH9925 Rev B IPP Rev. A 19.07.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	1 pcs		12/13/19	1.00	0.20	NV5000 - 1		J.C.L. 19-11-30
							NV5000 - 2		
110	QC 2	1 pcs		12/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.L. 19-11-30
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

Plex 10/21/19 3:05 PM Dart.lajeunesse.marie



Container No: S236346



Part: RBH9925
Job No: 202170
Serial No/Batch: S236346

Revision: B
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 (613) 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/30/19

120 QC 8	1 pcs	12/13/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	2mm L 12/12/18
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
QC 8 - 47					
QC 8 - 40	DAS 11/1/2019 40				
QC 8 - 52	9-89				
QC 8 - 23					
QC 8 - 57					
QC 8 - 76					
QC 8 - 61					
130 Packaging 3-1 - Stock - B4B	1 pcs	12/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DEC 1 6 2019
				Packaging 3 - 5 - B4B	21
140 QC 21 - FG	1 pcs	12/13/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DEC 1 6 2019
				QC 21 - FG - 53	

Part Op 100 - 1-Machine as per folio F0088 FOLIO REV: 4A DWG REV: 0 2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

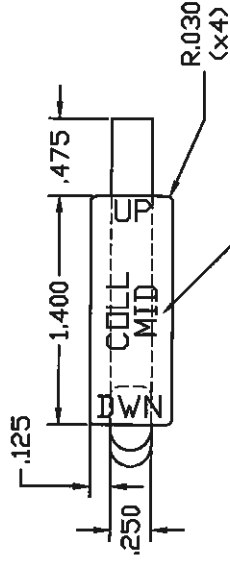
125- Fill engraving with white paint

Job BOM				
Part / Item Component Name	Quantity	Operation	Container	
9542K372 Antistatic, Slippery UHMW Polyethylene Bar, 2-1/2" Wide X 1/2" Thick	3330 Ea (333 ea)	100-NV5000 - 1	S196 S18	
	0.0625 ea: B.P.			

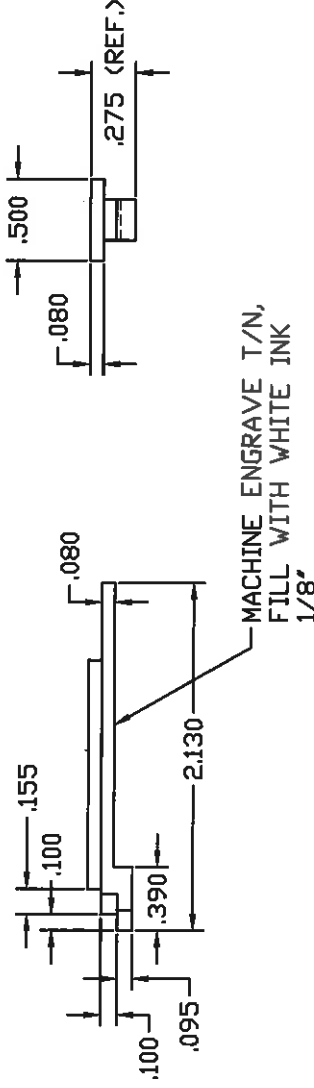
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	9542K372	0	5	0

Part Specifications	
Specifications could not be found.	

REV		REVISIONS		DATE		INITIAL APPROVED	
A		CH'D TITLEBLOCK & REVISION BLOCK		12/9/09		RJC	
B		ADDED .275 (REF.) OVERALL HEIGHT PER G.E.		12/24/10		RJC	



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 702170 M15
19-10-21



RED BARN MACHINE	
RIGGING TOOL	
DWG NO.	RBH9925
REV	B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON	
XXX ± .005	
XX ± .01	
X ± .01	
FRACTIONS ± 1/32	
ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	
NTS	DATE 9-21-00
SHEET	1 of 1

ASSY QTY	B/O PART	#QTY	DESCRIPTION	MATERIAL	2/D INFORMATION OR SPECIFICATIONS
		1	RIGGING TOOL	BLACK DELRIN	.50 x .275 x 2.250
ASSY					

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
						Completed By			
						Lead hand / Supervisor			
		QC / QA Coordinator							